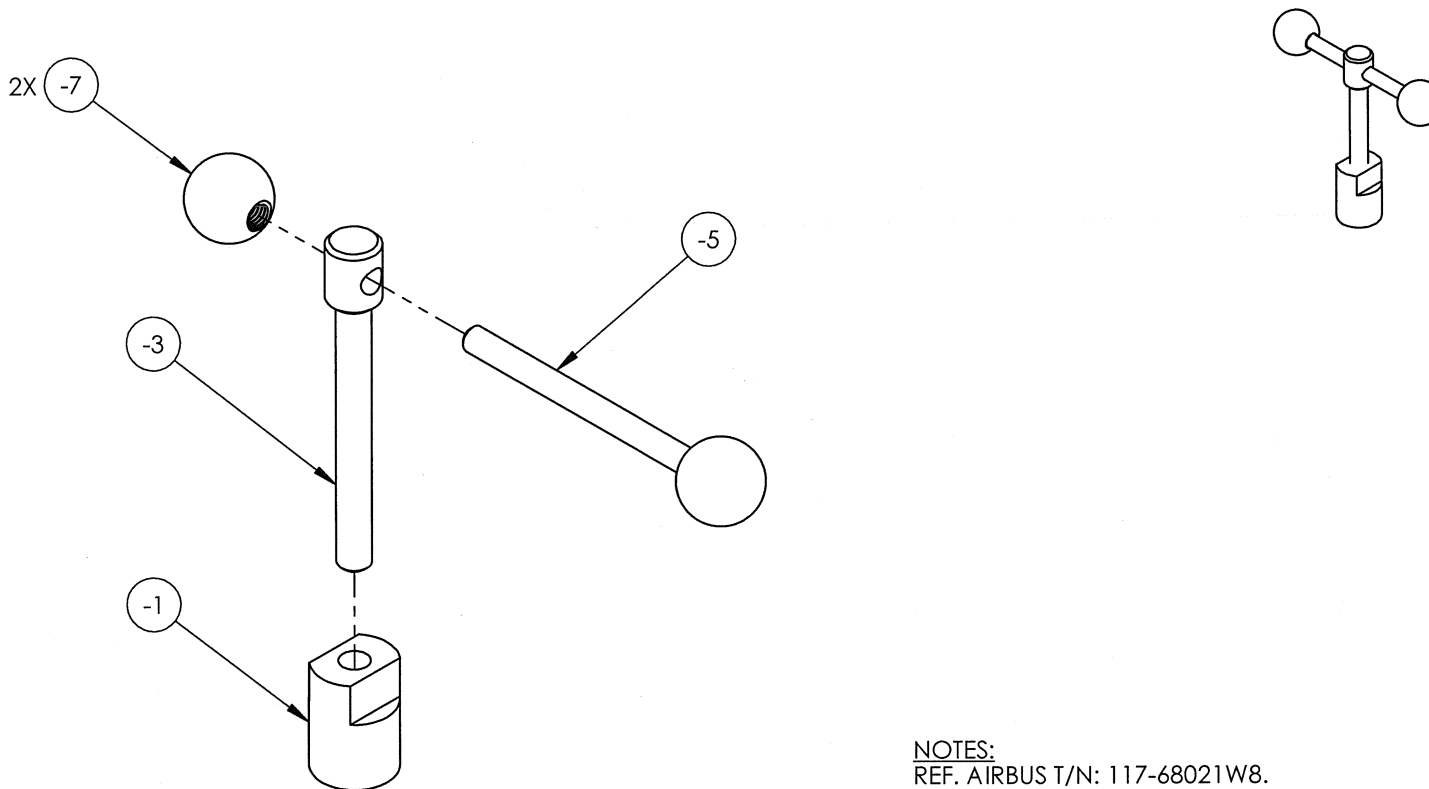


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/19/2016	SM	JAG
B	18-872	THREAD DIM WAS M16X0.8 - 6H ∇ .30 IS 0.6460-32 UNJS - 3B ∇ .30	24/12/2018	KPT	

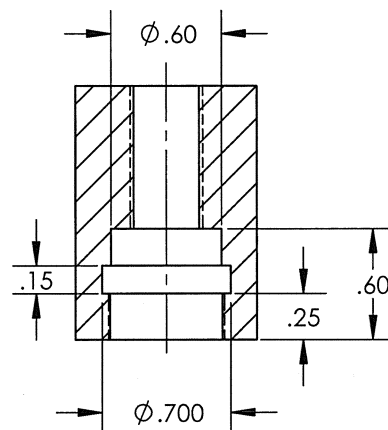
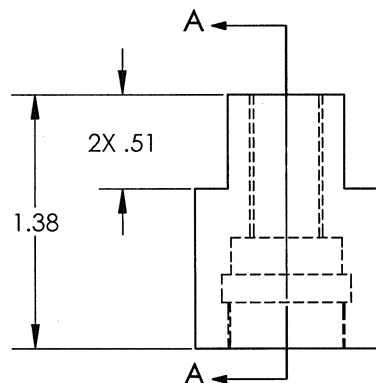
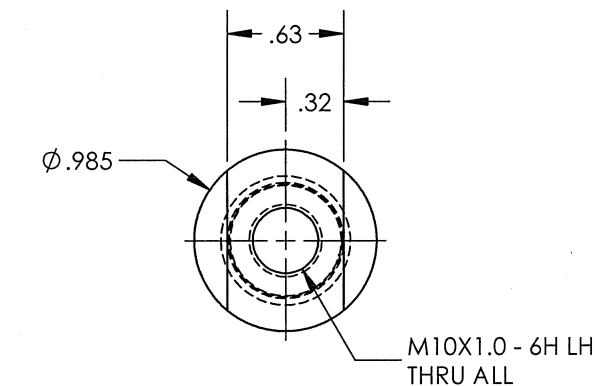


NOTES:
REF. AIRBUS T/N: 117-68021W8.

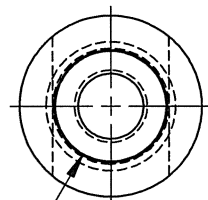
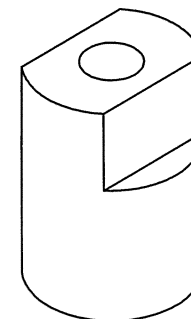
DART AEROSPACE	
TITLE PULLER (SLT61RM14)	
DWG NO. RBE117-68021W8	REV B
MAT'L HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: <i>[Signature]</i>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: <i>[Signature]</i>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: <i>[Signature]</i>	USED ON MODEL
APPROVED: <i>[Signature]</i>	H145
SCALE NTS	DATE 24/12/2018
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FASTENER	S.S. 303		2
			-3	1	PRESS	S.S. 303		3
			-5	1	HANDLE	S.S. 303		4
		B/O	-7	2	BALL KNOB	PLASTIC	Ø25MM, M8x1.25 THREAD (MCMASTER-CARR # 62195K13)	1

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SECTION A-A



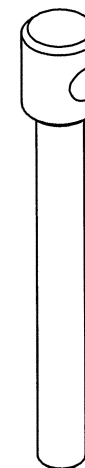
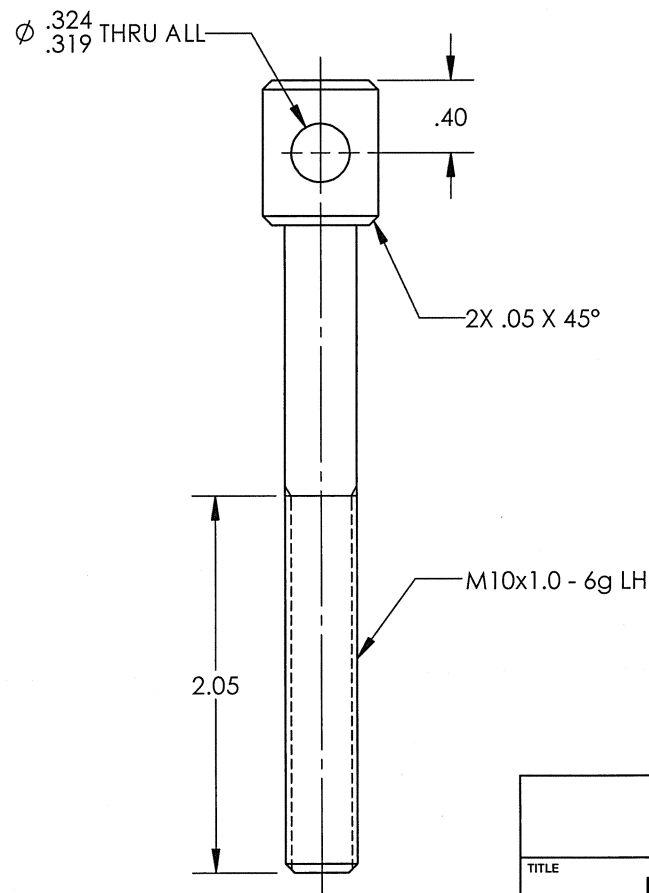
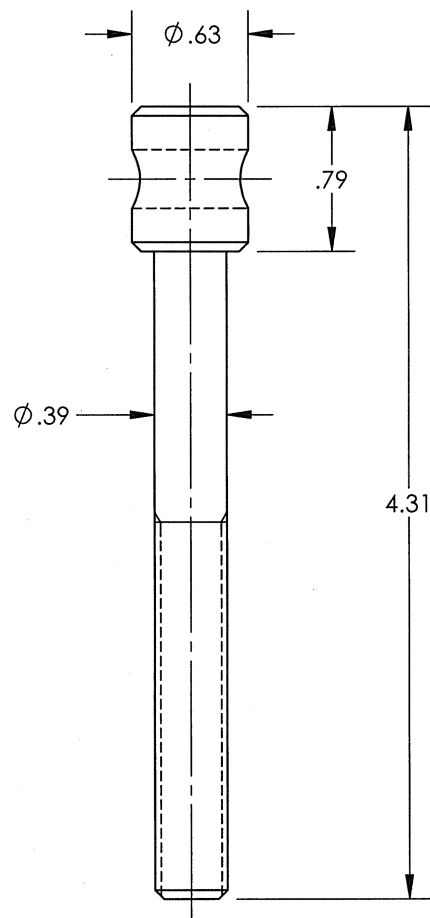
0.6460-32 UNJS - 3B ∇ .30

(1)

FASTENER

DART AEROSPACE	
TITLE PULLER (SLT61RM14)	
DWG NO. RBE117-68021W8-1	REV B
MAT'L S.S. 303	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC	.XX \pm .01 ANGLES \pm 5°
	.X \pm .1 SURFACES = 125/
DRAWN BY:	1. BREAK ALL SHARP EDGES
CHECKED:	.015 x 45° OR .015R
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY
APPROVED:	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE NTS	DATE 24/12/2018
	SHEET 2 OF 4

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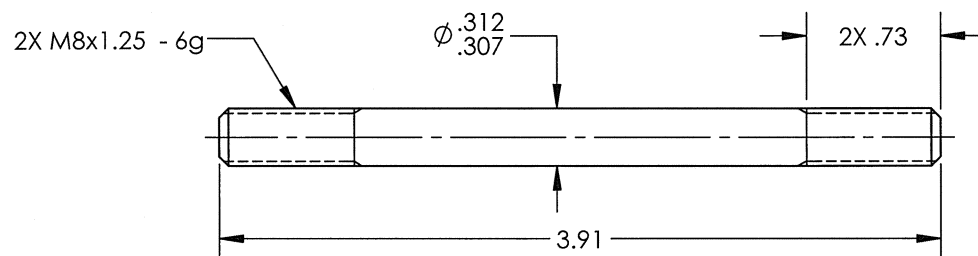
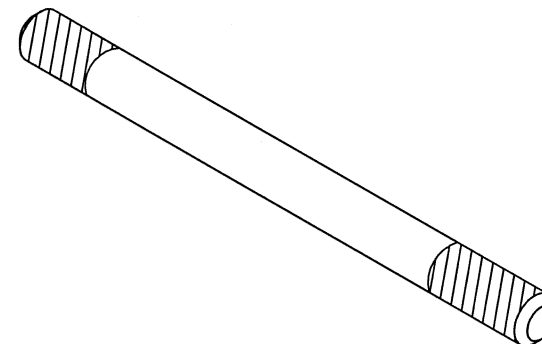


(-3)

PRESS

DART AEROSPACE	
TITLE PULLER (SLT61RM14)	
DWG NO. RBE117-68021W8-3	REV B
MAT'L S.S. 303	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: <i>[Signature]</i>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <i>[Signature]</i>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <i>N/A</i>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <i>N/A</i>	USED ON MODEL
APPROVED: <i>[Signature]</i>	H175
SCALE NTS	DATE 24/12/2018
SHEET 3 OF 4	

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(-5)

HANDLE

DART AEROSPACE	
TITLE PULLER (SLT61RM14)	
DWG NO. RBE117-68021W8-5	REV B
MAT'L S.S. 303	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY:	1. BREAK ALL SHARP EDGES
CHECKED:	.015 x 45° OR .015R
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY
APPROVED:	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE NTS	DATE 24/12/2018
	SHEET 4 OF 4